



**Product description**

Glass Seal is UV and weather resistant for exterior glazing applications subject to sun, wind and rain.

Glass Seal is an acetic (acid) cure, silicone glazing sealant with strong adhesion to glass and framing materials.

**Recommended uses**

- Glazing applications such as
  - Butt joints
  - Wet caps
  - Heal beads
  - Weather seals
- Single and 1st storey exterior glazing
- Interior glazing

**Suitable for use on**

- Glass
- Anodised Aluminium
- Colour coated steel and aluminium
- Timber

**Features and benefits**

- UV and weather resistant
  - Excellent resistance to accelerated aging and weathering to ASTM C792
  - Permanently flexible
  - Will not shrink or crack
- Thixotropic - no sagging or running
- Excellent flexibility - joint movement +/-25%
- Very easy to apply and gives a smooth finish

**Precautions**

- Not for permanent immersion including:
  - Swimming pools
  - Aquariums / Fish tanks
- Not recommended for use on:
  - Mirrors
  - Laminated glass
  - Reflective glass
  - Teflon
  - Polypropylene
  - Polyethylene
  - PVC
  - Concrete, cement or masonry
  - Stone
  - Galvanised steel
  - Brass and bronze
  - Materials containing bitumen
- Not recommended for:
  - Structural glazing

**Typical Properties**

Property	Typical Value
Chemical type	Acetoxy silicone
Skin time BS5889	6 mins
Tack free time ASTM C679	45 mins
Tool working time ASTM C679	Up to 10min @ 25°C 50% RH
Sag or slump MIL-A-4106A	0mm
Application temperature	-10 to 40°C
Cure rate	1.3mm / 24 hours
Service temperature	-50 to 150°C
Max. joint movement ASTM C920	±25%
Tensile strength ASTM D412	1.80N/mm <sup>2</sup>
Modulus at 100% elongation ASTMD412	0.40N / mm <sup>2</sup>
Elongation at rupture ASTMD412	520%
Peel strength after UV through glass FED TT-S-00-1543A	62N/25mm
Cure hardness ASTM C661	Shore A20

**Skinning Time**

Up to 10 minutes at 25°C and 50% relative humidity. Cooler temperatures and / or lower humidity will result in longer skinning time. Higher temperatures and / or humidity will result in faster skinning time.

**Cure**

Glass Seal cures by reaction with moisture in the air so cure starts from the air exposed surface and propagates through the sealant at a rate of 1.5 to 2 mm per 24-hour period.

**Clean up**

Clean up uncured material and equipment immediately after use using mineral turps. Cured Glass Seal is difficult to remove. Masking around joints before application of sealant is recommended to avoid clean up and to provide a neat finish.

**Colours, Pack Sizes and Order Numbers**

Colour	Pack Size	Order Number
Translucent	300ml	GLSLCLG300

**Storage**

Store between 5°C and 30°C. Shelf life is 1 year in original unopened container.

**Health and Safety**

Avoid contact with the skin, eyes and avoid breathing vapour. For more detailed information refer to the Material Safety Data Sheet. Call 0800 726 738 or visit the website [www.ramset.co.nz](http://www.ramset.co.nz)